

**Bridging the Gap:
An Interfaith Conference on Suicide Prevention and Mental Wellness
“Linking Hands and Hearts”**

Thursday, May 4, 2006
St. Matthew’s United Methodist Church
Annandale, Virginia

AGENDA

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| 8:00-8:30 AM | Continental Breakfast and Check-In |
| 8:30-8:45 AM | Opening Blessing |
| | Conference Overview/Greeting |
| 8:45-9:15 AM | Keynote: “Linking Hands and Hearts” |
| 9:15-10:00 AM | Concurrent Sessions: Depression and Suicide Through the Life Span |
| | Session One: Youth |
| | Session Two: Mid-Life |
| | Session Three: Older Adults |
| 10:00-10:15 AM | Break |
| 10:15-11:15 AM | Surviving Suicide Panel |
| 11:15-11:30 AM | Break |
| 11:30 AM- 12:30 PM | “Bridging the Gap”: Putting Suicide Prevention and Mental Wellness into Action |
| 12:30-1:30 PM | Lunch (Provided) |
| | Blessings |
| 1:30-2:30 PM | Depression Awareness and Suicide Prevention Training |
| 2:30-3:15 PM | Information Tables and Networking |
| | Video Screening |
| 3:15-4:15 PM | Religious and Cultural Approaches to Mental Illness and Suicide Panel |
| 4:15-4:30 PM | Wrap Up |
| | Benediction |